


Date: Wednesday, 02/04/2008 3:39:04 PM
 User: Julie Lecocq



Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET LOCATOR
Job Number	: 38332		
Estimate Number	: 11230		
P.O. Number	:	Part Number	: D23693
This Issue	: 02/04/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2369 REV A
First Issue	: / /	Project Number	: N/A
Previous Run	: 31923	Drawing Revision	: A
	Type	Material	:
	: SMALL /MED FAB	Due Date	: 09/04/2008
Written By	:	Qty:	6 Um: Each
Checked & Approved By	: <u>JLO 08.4.03</u>		
Comment	: Est Rev A Removed from 9 Digit 05-12-05 JLM		
	: Est Rev:B Now on Waterjet 07-05-28 JLM		



Additional Product

Job Number: 



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S040	5052-H32 .040 Sheet
		



Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s)
 Material: 5052-H34 or H32 0.040" thick
 (M5052H32S.040) $104921 \times 1 = 1.4217$
 Batch: ~~107513~~ $107513 \times 6 = 8.5302$ **HB 8-4-4** 7

2.0	WATER JET	FLOW WATER JET
		



Comment: FLOW WATER JET **A HB 8-4-4**

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		



Comment: INSPECT PARTS AS THEY COME OFF MACHINE **HB 8-4-4**

4.0	QC8	SECOND CHECK
		

Comment: SECOND CHECK **08/04/04**

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		

Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr **HB 8-4-4**

6.0	QC5	INSPECT WORK TO CURRENT STEP
		

Comment: INSPECT WORK TO CURRENT STEP **08/04/04**

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 38332

Part Number: D23693

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

178

AS 08/04/04

(RT)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08-04-04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

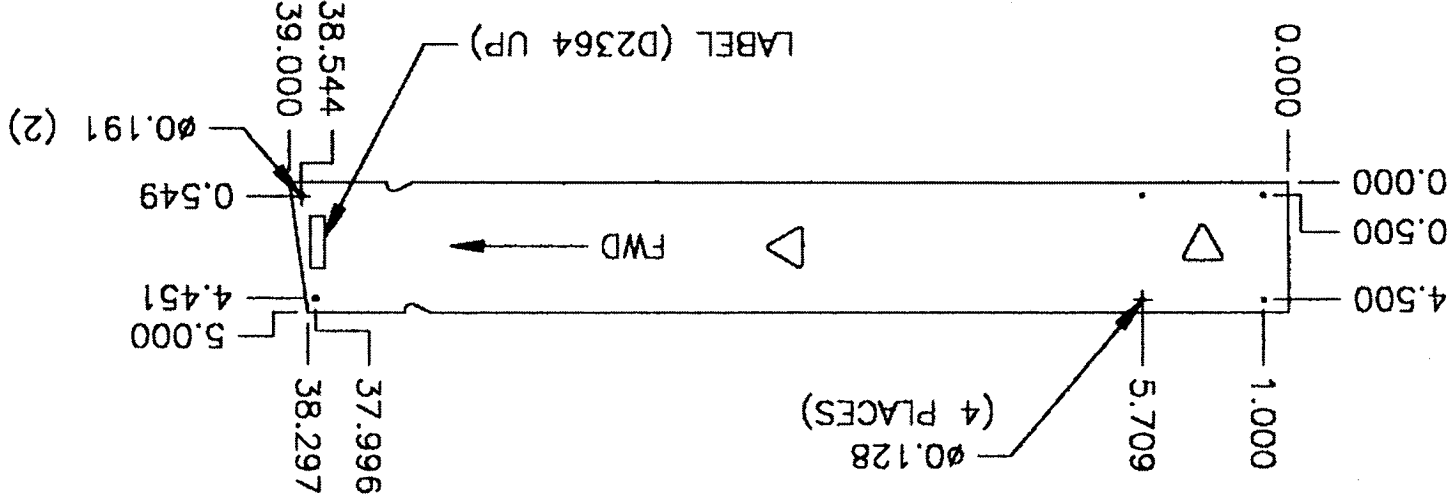
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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CHECKED	APPROVED	DRAWING NO.	REV. A
✓	✓	D2369	SHEET 1 OF 2
DATE	TITLE		SCALE
95:02:20	DECK PLATE LOCATOR BRACKET		1:7

RELEASED
1995 06 10



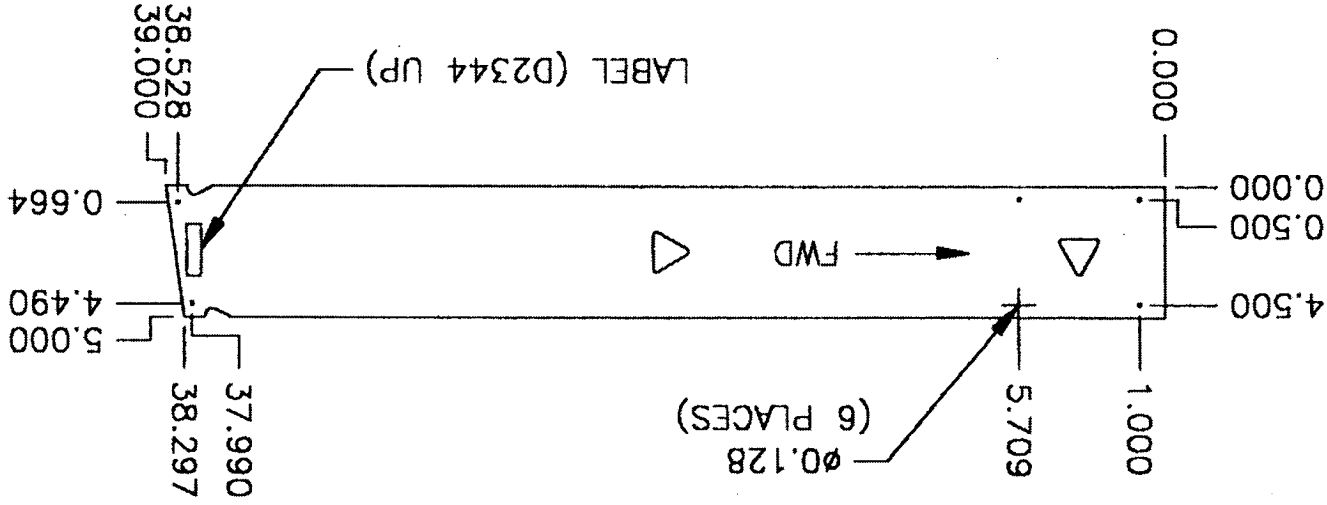
D2369-1
MATERIAL: 5052-H34 0.040 THICK

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NO. 38332



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CHECKED	APPROVED	D2369	SHEET 2 OF 2
DATE		TITLE	SCALE
95:02:20		DECK PLATE LOCATOR BRACKETS	1:7

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01960610



D2369-3
MATERIAL: 5052-H34 0.040 THICK

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